

Work Order ID 140383

December 23, 2015 10:01:38 AM

140383

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Page 1

Item ID: D169-841-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: AW169 Lower Cutter
 Start Date: 12/23/2015 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 3/4/2016 Req'd Qty: 3.00 ***3*** Customer:
 Reference:

Approvals: Process Plan: SJA Date: 20151223 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D169-841	D								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D169-841-015 , CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
6
9-89

MCS 1603-01

3X DAS
27
9-89
MAR 22 2016

MAR 01 2016

3X DAS
6
9-89 DAS
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3X DAS
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Picklist Print

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Parent Item: D169-841-015

D169-841-015

Parent Item Name: AW169 Lower Cutter

Start Date: 12/23/2015

Required Date: 3/4/2016

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP
REV:B 15.07.03 AS PER CHG002 ecn15-595 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4842-041		Manufactured	No				Each	0.0000		3			
D4842-041									**				
Lower Cutter Assembly													
MS21042L08		Purchased	No				Each	449.0000		15			
MS21042L08									**				
Nut													

Location

Loc Qty

Loc Code

CA
m129682
GA
m133134
ST303
m133483
ST304
m128401
m131317

101
101
18
18
287
287
43
32
11

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MS27039-08-24 Purchased No

MS27039-08-24

Screw (MS27039-0824)

Location

Loc Qty

Loc Code

GA
124326
ST277
125654

291
291
74
74

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Work Order ID: 140383

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Parent Item: D169-841-015

D169-841-015

Parent Item Name: AW169 Lower Cutter

Start Date: 12/23/2015

Required Date: 3/4/2016

Start Qty: 3.00

Required Qty: 3.00

NAS1149FN832P

Purchased

No

Each

4,171.000

30

NAS1149FN832P

Washer

**

DAS

28

DAS 9-89

MAR 01 2016

DAS

27

9-89

Location

Loc Qty

Loc Code

GA

2339

M133316

16

M133769

2323

ST262

1832

M133709

1832

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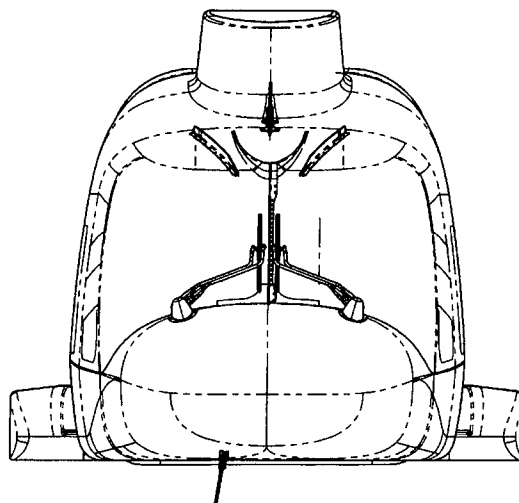
Approvals: Process Plan: 361 Date: 20151223 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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100	Document Control	0.00							
100	DOCUMENT CONTROL								
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Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D169-841-015	CHG002							
110	Pick Kit	0.00							
110									
kaging	Memo	0.00							
aging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MCS
 (3)
 MAR 01 2016

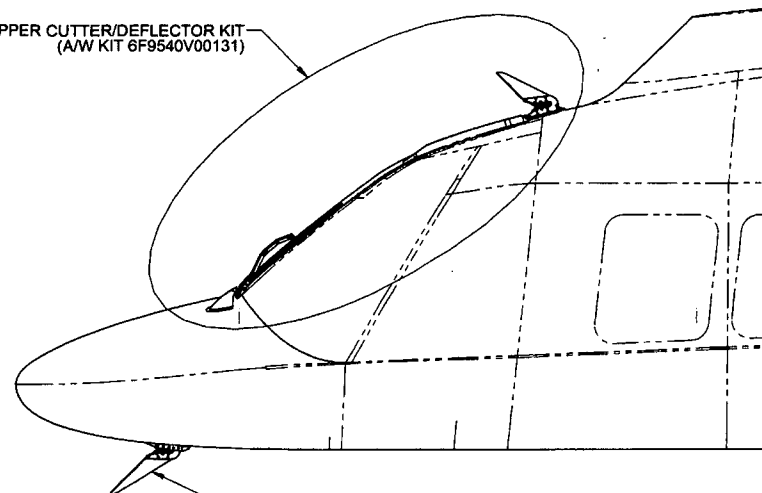
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D169-841-011 AW169 CABLE CUTTER SYSTEM

D169-841-013 UPPER CUTTER/DEFLECTOR KIT
(A/W KIT 6F9540V00131)



D169-841-015 LOWER CUTTER KIT
(A/W KIT 6F9540V00231)

QTY -011	QTY -013	QTY -015	DART P/N	DESCRIPTION	AGUSTA WESTLAND P/N
X			D169-841-011	CABLE CUTTER SYSTEM	TBD
1	X		D169-841-013	UPPER CUTTER/DEFLECTOR KIT	6F9540V00131
1		X	D169-841-015	LOWER CUTTER KIT	6F9540V00231
	1		D4821-1	WINDSHIELD DEFLECTOR	TBD
	1		D4822-1	UPPER DEFLECTOR LH	TBD
	1		D4822-2	UPPER DEFLECTOR RH	TBD
	1		D4840-041	UPPER CUTTER ASSY	TBD
	2		D4857-041	WIPER DEFLECTOR ASSY	TBD
	8		MS27039-1-12	SCREW	N/A
	TBD		TBD	FASTENERS	N/A
		1	D4842-041	LOWER CUTTER ASSY	TBD
		5	MS21042L08	LOCKNUT	N/A
		5	MS27039-0824	SCREW	N/A
		10	NAS1149FN832P	WASHER	N/A

D	MS27039-0824 WAS MS27039-0819. REFORMAT PARTS LIST.	AJS	15.06.12
C	D4857-041 WAS D4857-1 (D4944-1 GASKETS NOW IN D4857 DRAWING). PARTS LIST: MS27039-1-12 QTY WAS 10	AJS	15.05.20
B	ADD D4944-1 GASKET (ZN AB-1) (ZN B6-2, B6-2) ADD MS27039-1-12 SCREW, D4857-1 WAS D4857-041-042	DW	13.09.23
A	NEW RELEASE	DB	13.07.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. IIN-D169-841 TITLE AW169 CABLE CUTTER SYSTEM SCALE NTS COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	AJS		
CHECKED	CP		
MFG. APPR.	JLM		
APPROVED	WM		
DE APPR.	DS	REV. D SHEET 1 OF 2	
DATE	15.06.12		

APPROVED

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